



Dart Aerospace Ltd.
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Canada

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D4272-011
Job Sheet 202038



Part No: D4272-011

Job Qty: 1 pcs

Part Name: Basket Assembly, Heavy Duty Lid, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/20/19

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 11.01.20 AS PER DWG REV.C DD ver:EC

Shlp Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1		11/20/19	0.00	0.00	Packaging 1 - 1		
		pcs					Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S229234



Part: D4272-011

Job No: 202038

Serial No/Batch: S229234

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA
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Date: 11/04/19

HL 19-11-04

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110 Handfinish - 4-1-Assembly-B4B	1 pcs	11/20/19	0.00	2.94	Handfinish - 4 - 1 - B4B	AL 19-11-01
					Handfinish - 4 - 10 - B4B	
					Handfinish - 4 - 11 - B4B	
					Handfinish - 4 - 12 - B4B	
					Handfinish - 4 - 13 - B4B	
					Handfinish - 4 - 14 - B4B	
					Handfinish - 4 - 15 - B4B	
					Handfinish - 4 - 2 - B4B	
					Handfinish - 4 - 3 - B4B	
					Handfinish - 4 - 4 - B4B	
					Handfinish - 4 - 5 - B4B	
					Handfinish - 4 - 6 - B4B	
					Handfinish - 4 - 7 - B4B	
					Handfinish - 4 - 8 - B4B	
					Handfinish - 4 - 9 - B4B	
120 QC 5	1 pcs	11/20/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	11/20/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	

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				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B	DAS	
				Packaging 3 - 25 - B4B	78	
				Packaging 3 - 26 - B4B	9-89 NOV 04 2019	
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140	QC 21 - SA	1	11/20/19	0.00 0.00	QC 21 - SA - 21	DAS
		pcs			QC 21 - SA - 70	21 NOV 04 2019
					QC 21 - SA - 53	9-89

Part Op 100 - (Pick Kit)

Descriptions: 110 - (Assemble as per dwg) TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2 RIVET
 PLACARD AS PER DWG ON SHEET 2

120 - QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				012750
Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5619614
AN3-10A	BOLT	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5212401-2
AN3-14A	Bolt AN3-15A	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5220782
AN3-16A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5220930
AN310-4	Nut	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5220760
AN310C4	Nut	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5201473
AN4-12	Bolt	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5214472
AN4-13A	Bolt	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5149266
AN4C15	BOLT	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5157315
AN5-17A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5117872-1
D2530	Handle Weldment	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5224513
D2535	Spring	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5154034
D2537	Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5149829
D2690-6	Lanyard	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5225081
D2931	Bumper	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5176005
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5226292
D3914-041	Long Basket Lid Assembly (350)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5186435
D3917-3	Washer 5214717 (x4)	6 pcs (6 ea)	100-Packaging 1 - Pick Kit	5214816-12
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5224195
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5204612
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5173004
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5211793
D3953-7	Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5215803
D3953-9	Gas Spring Washer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5214816
D3969-3	Spring (Basket Lid) 5215772	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5220798
D4021-5	Blanking Plate	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5183456
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5183331
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5220782
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5212183
D4273-041	Basket Base Assembly, LH	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5140261
D4307-250	Placard, Max Load	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5222575
MS17984-C413	Quick Release Pin	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5196541
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5211533
MS21042L3	Nut	9 Ea (9 ea)	100-Packaging 1 - Pick Kit	516691-3
MS21042L4	Nut	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5225327
MS21042L5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5144955
MS24665-151	Cotter Pin	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5157261
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5181723
NAS1149C0432R	Washer (AN960C416L)	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5104377
NAS1149C0463R	Washer (AN960C416)	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5044587-1
NAS1149DN832J	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5001377
NAS1149F0332P	Washer (AN960-10L)	14 Ea (14 ea)	100-Packaging 1 - Pick Kit	5216387
NAS1149F0432P	Washer (AN960-416L)	18 Ea (18 ea)	100-Packaging 1 - Pick Kit	5214714-3
NAS1149F0563P	Washer (AN960-516)	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5200161
NAS1515H4L	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5225327

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	97447A010	4	627	0
	AN3-10A	3	176	0
	AN3-14A	4	181	0
	AN3-16A	2	105	0
	AN310-4	3	77	0
	AN310C4	3	64	0
	AN4-12	3	42	0
	AN4-13A	6	474	0
	AN4C15	1	27	0
	AN5-17A	4	48	0
	D2530	1	3	0
	D2535	2	109	0
	D2537	2	80	0
	D2690-6	2	39	0
	D2931	2	625	0
	D3912-041	1	15	0
	D3914-041	1	2	0
	D3917-3	6	156	0
	D3953-17	2	6	0
	D3953-19	1	32	0
	D3953-21	1	47	0
	D3953-3	2	27	0
	D3953-7	2	39	0
	D3953-9	2	89	0
	D3969-3	1	45	0
	D4021-5	1	30	0
	D4150-041	1	15	0
	D4151-041	1	17	0
	D4151-043	1	15	0
	D4273-041	1	0	0
	D4307-250	1	7	0
	MS17984-C413	2	52	0
	MS20600-AD4W3	2	340	0
	MS21042L3	9	2,825	0
	MS21042L4	6	1,015	0
	MS21042L5	4	300	0
	MS24665-151	4	210	0
	MS24665-300	2	490	0
	NAS1149C0432R	2	1,272	0
	NAS1149C0463R	3	174	0
	NAS1149DN832J	2	788	0
	NAS1149F0332P	14	2,626	0
	NAS1149F0432P	18	1,194	0
	NAS1149F0563P	4	371	0
	NAS1515H4L	2	17	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
				Completed By							
				Lead hand / Supervisor							
				QC / QA Coordinator							
Root Cause		FAULT CATEGORY									
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐							
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐							
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐							
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐							
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐							
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐							
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐								
Human Factors ☐	Other/Details:										